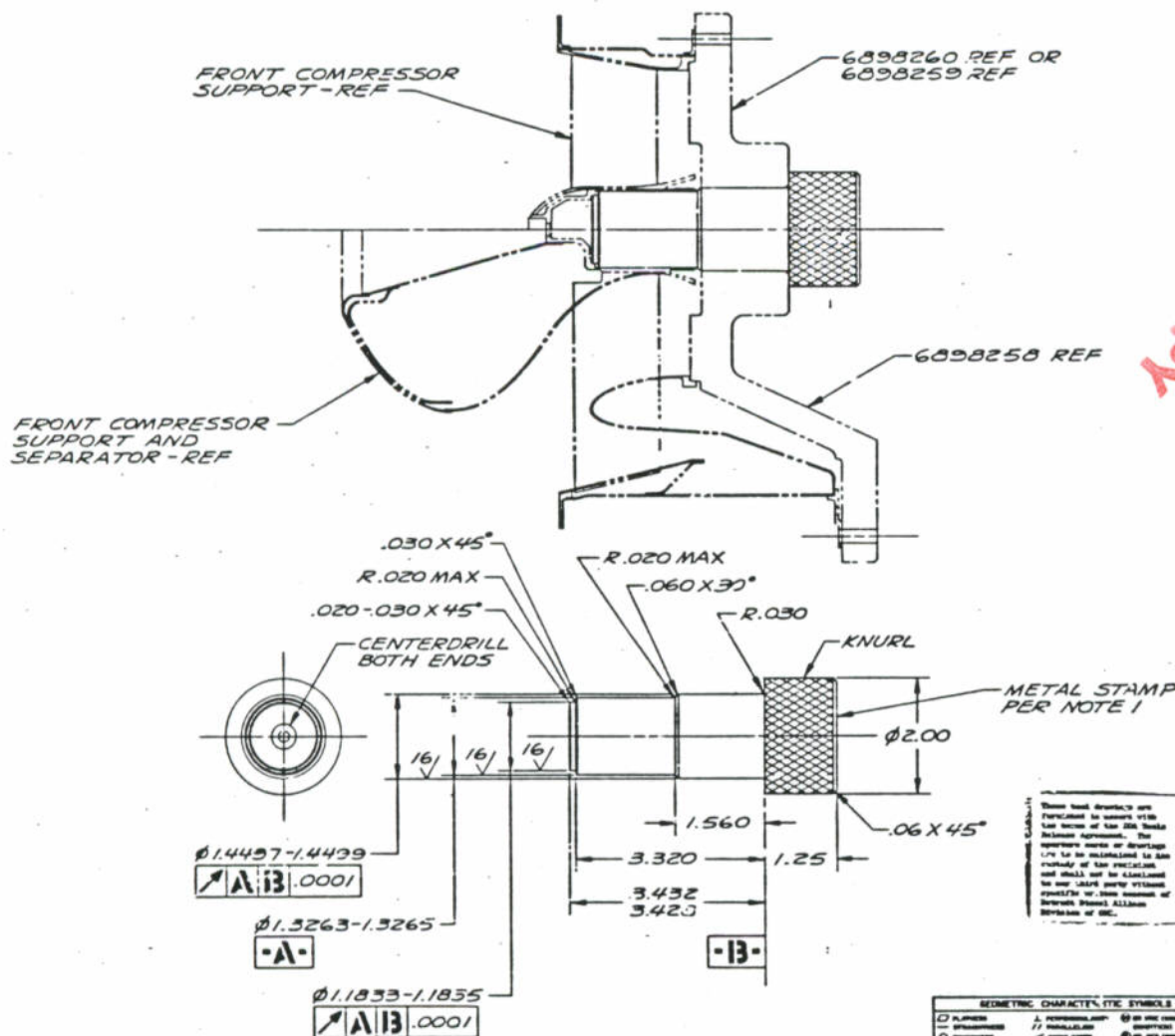


REVISIONS			
NO.	DATE	DESCRIPTION	APPROVED
1			
2			
3			



NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
2. BLACK OXIDE PER AMS 2-85
3. BREAK SHARP EDGES .020 UDS

REDUCED
PRINT

These heat treated parts are furnished in accordance with the terms of the ASME Boiler and Pressure Vessel Code, Section VIII, Division 1, which requires that the purchaser of these parts shall be responsible for the selection of the proper material and the proper heat treatment for the application. The purchaser shall also be responsible for the selection of the proper material and the proper heat treatment for the application. The purchaser shall also be responsible for the selection of the proper material and the proper heat treatment for the application.

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER IF AVAILABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG

GEOMETRIC CHARACTERISTICS SYMBOLS			
<input type="checkbox"/> PLAIN	<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE
<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE
<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE
<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE
<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE	<input type="checkbox"/> HOLE

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE
1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	DESIGN	0055-11-10-0-05
2. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	CHECKED	0055-11-10-0-05
3. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	DATE	0055-11-10-0-05
4. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	DATE	0055-11-10-0-05
5. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	DATE	0055-11-10-0-05

DRAWING PRACTICE			
SURFACE TEXTURE			
SCREW THREADS			
GENERAL SPECIFICATIONS			
SPEC. DRAWING			
Detroit Diesel Allison Division of General Motors Corporation (Incorporated in Michigan)			
TITLE: PLUG-ALIGNMENT CHECK, FRT SUPPORT BOLT, 1/4" ING HSG BORE			
MODEL: 250-CR30			
SIZE: D 73342			
SCALE: 1/1			
SHEET: 6898261			

1920669